

KERN & Sohn GmbH

Ziegelei 1 D-72336 Balingen email: info@kern-sohn.com Phone: +49-[0]7433- 9933-0 Fax: +49-[0]7433-9933-149 Internet: www.kern-sohn.com

Operating Manual Compact balance

KERN FCB

Version 1.1 01/2009 GB



FCB-BA-e-0911



KERN FCB

Version 1.1 01/2009 Operating Manual Compact balance

Table of Contents

1	Technical Data
2	Declaration of conformity 8
3	Basic Information (General)9
3.1	Proper use9
3.2	Improper Use9
3.3	Warranty9
3.4	Monitoring of Test Resources9
4	Basic Safety Precautions 10
4.1	Pay attention to the instructions in the Operation Manual10
4.2	Personnel training
5	Transportation & Storage10
5.1	Testing upon acceptance 10
5.2	Packaging10
6	Unpacking, Setup and Commissioning10
6.1	Installation Site, Location of Use10
6.2	Unpacking/erection
Scope	of delivery / serial accessories11
6.3	Mains connection 11
6.4	Operation using a (rechargeable) battery (optional)12
6.5	Connection of peripheral devices 12
6.6	Initial Commissioning
6.7	Adjustment13
6.8	Adjustment13
7	Operation elements 14
7.1	Overview of display14
7.2	Keyboard overview14

2

8	Basic Operation	15					
Start-u	p	15					
Switch	ing Off	15					
Weighi	ng	15					
Taring		15					
PRE-T/	ARE-Function	16					
Plus/m	inus weighings	17					
Parts c	ounting	17					
Net-tot	al weighings	18					
Percen	t determination	19					
9	Menu	20					
9.1	Navigation in the menu	20					
9.2	Menu overview	23					
9.3	Description of individual menu items	25					
Weighi	ng Units	25					
Dosing	and Zero-tracking	26					
Selecti	on adjustment weight	26					
Display	Display background illumination						
Animal	Animal weighing function						
Reset t	to factory setting	29					
9.4	4 Interface parameters						
Data tra)ata transfer mode						
printou	ıt	31					
Baud r	ate	32					
10	Data output RS 232 C	32					
10.1	Technical Data	32					
10.2	Pin allocation of balance output bushing:	32					
10.3	Explanation of the data transfer	33					
10.4	Output on bar code printer	35					
11	Service, maintenance, disposal	35					
11.1	CLEANING	35					
11.2	Service, maintenance	35					
11.3	Disposal	35					
12	Instant help	36					

1 Technical Data

KERN	FCB 3K0.1	FCB 6K0.5	FCB 6K1	
Readability (d)	0.1 g	0.5 g	1 g	
Weighing range (max)	3 kg	6 kg	6 kg	
Taring range (subtractive)	3 kg	6 kg	6 kg	
Reproducibility	0.1 g	0.5 g	1 g	
Linearity	0.3 g	1.5 g	3 g	
Minimum unit weight at piece counting	0.2 g	1 g	2 g	
Warm-up time	2 hours	30 minutes	30 minutes	
Reference quantities at piece counting	5, 10, 20,25, 50			
Weighing Units	Details " W	eighing units" s	see chpt. 9.3	
Recommended adjustment weight, not added (class). Details for "Selection of the Adjustment weight" in chpt. 9.3	3 kg (M1)	6 kg (F2)	6 kg (M2)	
Stabilization time (typical)	3 sec.			
Operating temperature	+ 5° C + 35° C			
Humidity of air	max. 80 % (not condensing)			
Housing (B x D x H) mm	270 x 345 x 106			
Weighing plate mm	252 x 228			
Weight kg (net)	3			

KERN	FCB 8K0.1	FCB 12K1	FCB 15K5	
Readability (d)	0.1 g	1 g	5 g	
Weighing range (max)	8 kg	12 kg	15 kg	
Taring range (subtractive)	8 kg	12 kg	15 kg	
Reproducibility	0.1 g	1 g	5 g	
Linearity	0.3 g	3 g	10 g	
Minimum unit weight at piece counting	0.2 g	2 g	10 g	
Warm-up time	2 hours	30 minutes	10 minutes	
Reference quantities at piece counting	5, 10, 20, 25, 50			
Weighing Units	Details "Weighing units" see chpt. 9.3			
Recommended adjustment weight, not added (class). Details for "Selection of the Adjustment weight" in chpt. 9.3	8 kg (F2)	12 kg (M1)	15 kg (M2)	
Stabilization time (typical)	3 sec.			
Operating temperature	+ 5° C + 35° C			
Humidity of air	max. 80 % (not condensing)			
Housing (B x D x H) mm	270 x 345 x 106			
Weighing plate mm	252 x 228			
Weight kg (net)	3			

KERN	FCB 16K0.2	FCB 24K1	FCB 24K2	
Readability (d)	0.2 g	1 g	2 g	
Weighing range (max)	16 kg	24 kg	24 kg	
Taring range (subtractive)	16 kg	24 kg	24 kg	
Reproducibility	0.2 g	1 g	2 g	
Linearity	0.6 g	3 g	6 g	
Minimum unit weight at piece counting	0.4 g	2 g	4 g	
Warm-up time	2 hours	30 minutes	30 minutes	
Reference quantities at piece counting	5, 10, 20, 25, 50			
Weighing Units	Details "Weighing units" see chpt. 9.3			
Recommended adjustment weight, not added (class). Details for "Selection of the Adjustment weight" in chpt. 9.3	16 kg (M1)	20 kg (M1)	20 kg (M1)	
Stabilization time (typical)	3 sec.			
Operating temperature	+ 5° C + 35° C			
Humidity of air	max. 80 % (not condensing)			
Housing (B x D x H) mm	270 x 345 x 106			
Weighing plate mm	252 x 228			
Weight kg (net)	3			

KERN	FCB 24K10	FCB 30K0.5	FCB 30K1	
Readability (d)	10 g	0.5 g	1 g	
Weighing range (max)	24 kg	30 kg	30 kg	
Taring range (subtractive)	24 kg	30 kg	30 kg	
Reproducibility	10 g	0.5 g	1 g	
Linearity	20 g	1.5 g	3 g	
Minimum unit weight at piece counting	20 g	1 g	2 g	
Warm-up time	10 minutes	2 hours	30 minutes	
Reference quantities at piece counting	5, 10, 20, 25, 50			
Weighing Units	Details "Weighing units" see chpt. 9.3			
Recommended adjustment weight, not added (class). Details for "Selection of the Adjustment weight" in chpt. 9.3	20 kg (M3)	30 kg (M1)	30 kg (M1)	
Stabilization time (typical)	3 sec.			
Operating temperature	+ 5° C + 35° C			
Humidity of air	max. 80 % (not condensing)			
Housing (B x D x H) mm	270 x 345 x 106			
Weighing plate mm	252 x 228			
Weight kg (net)	3			

2 Declaration of conformity



KERN & Sohn GmbH D-72322 Balingen-Frommern Postbox 4052 email: info@kern-sohn.de

Phone: 0049-[0]7433- 9933-0 Fax: 0049-[0]7433-9933-149 Internet: www.kern-sohn.de

Declaration of conformity

EC-Konformitätserklärung EC- Déclaration de conformité EC-Dichiarazione di conformità EC- Declaração de conformidade EC-Deklaracja zgodności EC-Declaration of -Conformity EC-Declaración de Conformidad EC-Conformiteitverklaring EC- Prohlášení o shode EC-Заявление о соответствии

D	Konformitäts-	Wir erklären hiermit, dass das Produkt, auf das sich diese Erklärung bezieht,
	erklärung	mit den nachstehenden Normen übereinstimmt.
GB	Declaration of	We hereby declare that the product to which this declaration refers conforms
	conformity	to the following standards.
CZ	Prohlášení o	Tímto prohlašujeme, že výrobek, kterého se toto prohlášení týká, je v souladu
	shode	s níže uvedenými normami.
E	Declaración de	Manifestamos en la presente que el producto al que se refiere esta
	conformidad	declaración está de acuerdo con las normas siguientes
F	Déclaration de	Nous déclarons avec cela responsabilité que le produit, auquel se rapporte la
	conformité	présente déclaration, est conforme aux normes citées ci-après.
1	Dichiarazione di	Dichiariamo con ciò che il prodotto al quale la presente dichiarazione si
	conformitá	riferisce è conforme alle norme di seguito citate.
NL	Conformiteit-	Wij verklaren hiermede dat het product, waarop deze verklaring betrekking
	verklaring	heeft, met de hierna vermelde normen overeenstemt.
Ρ	Declaração de	Declaramos por meio da presente que o produto no qual se refere esta
	conformidade	declaração, corresponde às normas seguintes.
PL	Deklaracja	Niniejszym oświadczamy, że produkt, którego niniejsze oświadczenie
	zgodności	dotyczy, jest zgodny z poniższymi normami.
RUS	Заявление о	Мы заявляем, что продукт, к которому относится данная декларация,
	соответствии	соответствует перечисленным ниже нормам.

Electronic Scale: KERN NDE, PCB, FCB, FKB...A, FCE

Mark applied	EU Directive	Standards
	2004/108/EC	EN 55022 : 1998+A1+A2
		EN 61000-3-2 : 2000+A2
		EN 61000-3-3 : 1995+A1
		EN 55024 : 1998+A1+A2

Date: 27.10.2008

Signature:

Gottl. KERN & Sohn GmbH Management

Gottl. KERN & Sohn GmbH, Ziegelei 1, D-72336 Balingen, Tel. +49-[0]7433/9933-0, Fax +49-[0]7433/9933-149

3 Basic Information (General)

3.1 Proper use

The balance you purchased is intended to determine the weighing value of material to be weighed. It is intended to be used as a "non-automatic" balance, i.e. the material to be weighed is manually and carefully placed in the centre of the weighing plate. As soon as a stable weighing value is reached the weighing value can be read.

3.2 Improper Use

Do not use balance for dynamic weighing. In the event that small quantities are removed or added to the material to be weighed, incorrect weighing results can be displayed due to the "stability compensation" in the balance. (Example: Slowly draining fluids from a container on the balance). Do not leave permanent load on the weighing plate. This may damage the measuring system. Impacts and overloading exceeding the stated maximum load (max) of the balance, minus a possibly existing tare load, must be strictly avoided. Balance may be damage by this.

Never operate balance in explosive environment. The serial version is not explosion protected.

The structure of the balance may not be modified. This may lead to incorrect weighing results, safety-related faults and destruction of the balance.

The balance may only be used according to the described conditions. Other areas of use must be released by KERN in writing.

3.3 Warranty

Warranty claims shall be voided in case

- Our conditions in the operation manual are ignored
- The appliance is used outside the described uses
- The appliance is modified or opened
- Mechanical damage and damage caused by media, liquids
- Natural wear and tear
- The appliance is improperly set up or incorrectly electrically connected
- The measuring system is overloaded

3.4 Monitoring of Test Resources

In the framework of quality assurance the measuring-related properties of the balance and, if applicable, the testing weight, must be checked regularly. The responsible user must define a suitable interval as well as type and scope of this test. Information is available on KERN's home page (www.kern-sohn.com) with regard to the monitoring of balance test substances and the test weights required for this. In KERN's accredited DKD calibration laboratory test weights and balances may be calibrated (return to the national standard) fast and at moderate cost.

4 Basic Safety Precautions

4.1 Pay attention to the instructions in the Operation Manual

Carefully read this operation manual before setup and commissioning, even if you are already familiar with KERN balances.

4.2 Personnel training

The appliance may only be operated and maintained by trained personnel.

5 Transportation & Storage

5.1 Testing upon acceptance

When receiving the appliance, please check packaging immediately, and the appliance itself when unpacking for possible visible damage.

5.2 Packaging

Keep all parts of the original packaging in case you need to return the appliance. Only use original packaging for returning.

Before sending, disconnect all connected cables and loose/movable parts. Attach possibly existing transport safeguards. Secure all parts, e.g. weighing plate, mains adapter etc., to prevent slipping and damage.

6 Unpacking, Setup and Commissioning

6.1 Installation Site, Location of Use

The balances are designed in a way that reliable weighing results are achieved in common conditions of use.

You will work accurately and fast, if you select the right location for your balance. *Therefore, observe the following for the installation site:*

Disce the belance on a firm level surface.

- Place the balance on a firm, level surface;
- Avoid extreme heat as well as temperature fluctuation caused by installing next to a radiator or in the direct sunlight;
- Protect the balance against direct draughts due to open windows and doors;
- Avoid jarring during weighing;
- Protect the balance against high humidity, vapors and dust;
- Do not expose the device to extreme dampness for longer periods of time. Nonpermitted condensation (condensation of air humidity on the appliance) may occur if a cold appliance is taken to a considerably warmer environment. In this case, acclimatize the disconnected appliance for ca. 2 hours at room temperature.
- Avoid static charge of goods to be weighed and weighing container.

Major display deviations (incorrect weighing results) may be experienced should electromagnetic fields (e.g. due to mobile phones or radio equipment), static electricity accumulations or instable power supply occur. Change location or remove source of interference.

6.2 Unpacking/erection

Carefully remove the balance from the packaging, remove plastic cover and setup balance at the intended workstation.

The balance must be installed in a way that the weighing plate is exactly in horizontal position.

- Place the balance on a horizontal and solid base.
- Remove the transport security on the 4-point support.
- Pull off the protection foil from the weighing plate if existing.
- Attach the weighing plate.

Scope of delivery / serial accessories

- Balance
- Weighing plate
- Transit Securing
- Mains power supply
- Protective cover
- Operating Manual

6.3 Mains connection

Power is supplied via the external mains adapter. The stated voltage value must be the same as the local voltage.

Only use original KERN mains adapters. Using other makes requires consent by KERN.

6.4 Operation using a (rechargeable) battery (optional)

Lift-off the battery cover on the lower side of the balance. Connect 9 V compound battery.

Replace the battery compartment cover.

For battery operation the balance has an automatic switch-off function which can be activated or deactivated in the menu (chapter 9).

- \Rightarrow In weighing mode keep the PRINT-key pressed until [Unit] appears.
- ⇒ Press MODE key repeatedly until "AF" appears.
- \Rightarrow Use the SET key, to confirm.
- \Rightarrow Use the **MODE** key to choose between the two following settings:
 - **"AF on":** In order to save the battery, the balance switches automatically off after 3 minutes without weighing.
 - "AF off": Switch-off function deactivated.
- \Rightarrow Use the SET key to confirm. The balance returns to weighing mode.

If the batteries are run down, **"LO**" appears in the display. Press **ON/OFF**-key and replace the batteries immediately.

If the balance is not used for a longer time, take out the batteries and store them separately. Leaking battery liquid could damage the balance.

If there exists an optional rechargeable battery, it has to be connected in the battery compartment via a separate plug-in socket. Now the mains adapter delivered with the rechargeable battery must be applied.

6.5 Connection of peripheral devices

Before connecting or disconnecting of additional devices (printer, PC) to the data interface, always disconnect the balance from the power supply. With your balance, only use accessories and peripheral devices by KERN, as they are ideally tuned to your balance.

6.6 Initial Commissioning

In order to obtain exact results with the electronic balances, your balance must have reached the operating temperature (see warming up time chap. 1). During this warming up time the balance must be connected to the power supply (mains, accumulator or battery).

The accuracy of the balance depends on the local acceleration of gravity. Strictly observe hints in chapter Adjustment.

6.7 Adjustment

As the acceleration value due to gravity is not the same at every location on earth, each balance must be coordinated - in compliance with the underlying physical weighing principle - to the existing acceleration due to gravity at its place of location (only if the balance has not already been adjusted to the location in the factory). This adjustment process must be carried out for the first commissioning, after each change of location as well as in case of fluctuating environment temperature. To receive accurate measuring values it is also recommended to adjust the balance periodically in weighing operation.

6.8 Adjustment

The adjustment should be made with the recommended adjustment weight (see chap. 1 "Technical data"). Adjustment is also possible with the weights of other nominal values (see table 1), but not the optimum for measuring technique.

Procedure when adjusting:

Observe stable environmental conditions. A warming up time (see chapter 1) is required for stabilization.

- \Rightarrow Turn on balance by pressing the **ON/OFF** key.
- Press the MODE key and keep it pressed, in the display appears shortly "CAL". After that the exact size appears flashing in the display (see chapter.9.3) of the adjustment weight.
- \Rightarrow Now set the adjusting weight in the centre of the weighing plate.
- ⇒ Press the SET key. Short time later there appears "CAL F", then the automatic return to the weighing mode. In the display there appears the value of the adjustment weight.

An error during adjustment or the use of an incorrect adjusting weight will result in an error message **"CAL E**". Repeat adjustment.

Keep the adjustment close to the balance. Daily control of the weighing exactness is recommended for quality-relevant applications.

7 Operation elements

7.1 Overview of display



7.2 Keyboard overview

Key	Designation	Function		
PRINT	DDINT Kov	•	Calculate weighing data via interface	
	FRINT-Rey	•	Call up menu (keep key pressed until UNIT appears)	
SET	SET kov	•	Confirm settings in the menu	
M	SET Key	•	Save and exit menu	
\square	MODE key	•	How to select menu items	
MODE CAL		•	Change settings in the menu	
		•	Adjustment	
TARE	TARE key	•	Taring	
	ON/OFF switch	•	Turn on/off	

8 Basic Operation

Start-up



⇒ Press **ON** button.

The balance will carry out a self-test The balance is ready for weighing when the weight display appears.



Switching Off





⇒ Press **OFF** button, the display disappears

Weighing

- \Rightarrow Place goods to be weighed on balance
- Wait for standstill control, after the standstill control, the weighing unit appears right hand in the display (e.g. g or kg)
- \Rightarrow Read weighing result.

If the goods are heavier than the weighing range, the display will show "**Error**" (=Overload), and a whistle is sounded.

Taring

⇒ Place an empty weighing container, the weight of the weighing container will be displayed.





⇒ Press the TARE button, the zero display disappears. The tare weight is saved until it is deleted.

|--|

 \Rightarrow Weigh the material, the net weight will be indicated.



The taring process can be repeated any number of times, e.g. when adding several components for a mixture (adding). The limit is reached when the whole weighing range is exhausted.

The weight of the weighing container will be displayed as a minus number after removing the weighing container.

The tare weight is saved until it is deleted.

display appears.

- ⇒ Unload the balance and press the **TARE** button, the zero
 - **.**

Using this function the weight of a tare vessel is stored. Even after turning off/on the weighing balance will continue working with the saved tare value.

- \Rightarrow In weighing mode put tare vessel on the weighing plate
- ⇒ Press repeatedly the MODE key until "PtArE" flashing appears.
- ⇒ Use SET key to store the current weight on the weighing plate as a PRE-TARE value.
- ⇒ Remove all loads from the balance and press repeatedly the MODE key until "PtArE" flashing appears.
- ⇒ Use the SET key to confirm. The PRE-TARE value is deleted, the zero display appears.





Delete tare

PRE-TARE-Function



Delete PRE-TARE value



Plus/minus weighings



For example unit weight control, fabrication control etc.

- ⇒ Put the nominal weight on the weighing plate and tare using the TARE button.
- ⇒ Remove the nominal weight
- ⇒ Put the test objects subsequently on the weighing plate, the respective deviation from the nominal weight is displayed with the respective sign to "+" and "-".

According to the same procedure also packages with the same weight can be produced, referring to a nominal weight.

⇒ Back to weighing mode by pressing the **TARE** button.

Parts counting During piece counting parts can either be counted into a container or out of a container. To count a greater number of parts the average weight per part has to be determined with a small quantity (reference quantity).

The larger the reference quantity, the higher the counting exactness. High reference must be selected for small parts or parts with considerably different sizes.

The larger the reference quantity, the more accurate the parts counting.

The process has four steps:

Tare the weighing container Determine the reference unit Original weighing of reference weight Count the items



- ⇒ In weighing mode press MODE key shortly. Reference piece number "5^{PCS}" appears flashing.
- ⇒ By pressing the MODE button several times other reference quantities 10, 25 and 50 can be called up. Place as many pieces to count on the weighing plate as the set reference quantity requires.
- ⇒ Use the **SET** key to confirm. The balance is now in parts counting mode counting all units on the weighing plate.

Back to weighing mode by pressing the MODE button.
Error message "Er 1" Piece below minimum weight of piece (See chpt. 1 "Technical specifications"): Press MODE key and restart reference determination.
Taring The tare vessels can also be used for piece counting. Before starting piece counting use the TARE button to tare out the container.

Net-total weighings It is useful if a mixture of several components is weighed into a tare vessel and finally the sum weight of all weighed components is necessary for control purposes (net-total, i.e. the weight of the tare vessel).

Example:

- 1. Place tare container on the weighing plate. Press the **TARE** button, the zero display disappears.
- Weigh-in component ●. Press the SET button, the zero display disappears. [▲] is displayed on the right border of the display.
- 3. Weigh-in component **②** and press **SET** key. Net-total (sum weight of the components **①** and **②**) is displayed.
- 4. Press the **SET** button, the zero display disappears.
- 5. Weigh-in component € and press SET key. Net-total (sum weight of the components € and € and €.) is displayed.
- If necessary, also fill the formula up to the desired final value. For every component more repeat the steps 4-5.
- \Rightarrow Back to weighing mode by pressing the **TARE** button.



Percent determination





Percentage calculation facilitates weight display in percent related to a reference weight equivalent to 100 %.

- ⇒ In weighing mode press MODE key repeatedly, until [100 %] is displayed.
- \Rightarrow Put a reference weight which corresponds to 100 %.
- ⇒ Store by pressing the **SET** key. Remove reference weight.
- ⇒ Place goods to be weighed on balance. The weight of the sample is displayed in percentage in terms of the reference weight.

Back to weighing mode by pressing the **MODE** button.

9 Menu

9.1 Navigation in the menu







9.2 Menu overview

Description of function	Function	Parameter	Description of options
Weighing units switching	UNIT	g*	Gram
		kg	Kilogram (dependent on model)
		oz	Pound
		ozt	Ounce
		lb	Troy ounce
		tlh	Tael Hongkong
		tlt	Tael Taiwan
		gn	Grain (dependent on model)
		dwt	Pennyweight (dependent on model)
		mo	Momme
		Tol	Tola
		ct	Carat (dependent on model)
		FFA	Freely selectable factor
Data transfer mode (see chapter 9.4)	PR	rE CR*	Data output via remote control commands (see chapter 10.3)
		Pr PC	Data output by pressing the PRINT key (see chapter 10.3)
		AU PC	Continuous data output (see chapter 10.3)
		bA Pr	Printout on barcode printer (see chapter 10.4)
		AU Pr	Autom. Data output of stable weighing values (see chapter 10.3)
Selection printer output	LAPr	Hdr*	Edition of the headlines
(see chapter 9.4)		GrS	Edition of the total weight
		Nel tΔr	Edition of the tare weight
		N7E	Edition of the stored weight
		PCS	Edition of quantity
		AUJ	Edition of the unit weight
		Rqt	Edition of the reference quantity
		FFd	Edition of a page feeding at start printer output
		FFE	Edition of a page feeding at end printer output

Baud rate	bAUd	19200	
(see chapter 9.4).		9600*	
		4800	
		2400	
		1200	
Auto off (battery operation), see	AF	on*	Automatic switch-off function after 3 min without changing load ON
chap. 6.4		off	Automatic switch-off function after 3 min without changing load OFF
Auto Zero	tr	on*	On
(see chapter 9.3)		off	Off
Selection adjustment	CAL	100	
weight (see chapter 9.3)		200	*dependent on model
		300	
Background illumination of	bL	on*	Background illumination on
the display, (see chap.		off	Background illumination off
9.0)		СН	The background illumination will be switched off automatically 10 sec after having reached a stable weighing value.
Animal weighing function	ANL	off*	Off
(see chapter 9.3)		3	Period 3 seconds
		5	Period 5 seconds
		10	Period 10 seconds
		15	Period 15 seconds
Reset to factory setting	rSt	no*	no
(see chap. 9.3)		yes	yes

* = default setting

9.3 Description of individual menu items

Weighing Units

⇒ In weighing mode keep the **PRINT** key pressed until **[Unit]** appears.



- ⇒ Press **SET** key, the selected unit is displayed.
- ⇒ Use the MODE key to select between the different units (see following table).
- \Rightarrow Use the **SET** key to confirm the selected unit

	Display	Conversion factor
		1 g =
Gram	g	1.
Ounce	oz	0.035273962
Troy ounce	ozt	0.032150747
Pound	lb	0.0022046226
Tael Hongkong	tlh	0.02671725
Tael Taiwan	tlt	0.0266666
Grain (dependent on model)	gn	15.43235835
Pennyweight	dwt	0.643014931
(dependent on model)		
Momme	(mom)	0.2667
Tola	tol	0.0857333381
Carat (dependent on model)	ct	5
Freely selectable factor *)	FFA	XX.XX

*) Input conversion factor

- As specified above, press repeatedly the MODE key until "FFA" appears.
- ➡ To enter the factor, press the SET key; the enabled digit starts flashing.

Using the **MODE** button, the displayed value is increased by 1, with the **PRINT** button it is reduced by 1. With the **TARE** key selection of the number to the left.

- \Rightarrow Confirm input by pressing the **SET** key.
- ⇒ Press repeatedly the SET key to take over the "Freely selectable factor" as current weighing unit.

Dosing The Auto-Zero function is used to tare small variations in weight and Zero-tracking automatically.

In the event that small quantities are removed or added to the material to be weighed, incorrect weighing results can be displayed due to the "stability compensation" in the balance. (Example: Slowly draining fluids from a container on the balance). When apportioning involves small variations of weight, it is advisable to switch off this function.

If **Zero-Tracking** however is switched off, the weighing display becomes more busy.



⇒ In weighing mode keep the **PRINT** key pressed until [Unit] appears.



- \Rightarrow Press the **MODE** button several times until "tr" is displayed.
- - \Rightarrow Acknowledge using **SET** key, the current setting is displayed.



 \Rightarrow Select the desired settings by pressing the **MODE** key.

tr	on	Function activated
tr	off	Function deactivated

- \Rightarrow Use the **SET** key to confirm selection.
- Selection adjustment weight

In the model series KERN FKB A, the adjustment weight can be selected from three pre-set nominal values (approx.1/3; 2/3; max) also to following table, factory setting with grey (refer background). In order to achieve high-guality weighing results in the sense of the measuring technology, it is recommended to select the nominal value as high as possible. The non delivered adjustment weights can be purchased from KERN as option.



⇒

⇒

appears.



Press the **MODE** key several times until "**CAL**" is displayed. ⇒

Acknowledge using **SET** key, the current setting is displayed.

In weighing mode keep the **PRINT** key pressed until [Unit]

- - Select the desired settings by pressing the **MODE** key. ⇔
 - ⇔ Use the **SET** key to confirm selection.

FCB 3K0.1	FCB 6K0.5	FCB 6K1	FCB 8K0.1
1000	2000	2000	2000
2000	4000	4000	5000
3000	6000	6000	8000
FCB 12K1	FCB 15K5	FCB 16K0.2	FCB 24K1
4000	5000	5000	10000
8000	10000	10000	15000
12000	15000	16000	20000
FCB 24K2	FCB 24K10	FCB 30K0.5	FCB 30K1
10000	10000	10000	10000
15000	15000	20000	20000
20000	20000	30000	30000

Display background illumination



- ⇒ In weighing mode keep the **PRINT** key pressed until **[Unit]** appears.
- \Rightarrow Press the **MODE** button several times until **"bl**" is displayed.
- \Rightarrow Acknowledge using **SET** key, the current setting is displayed.



 \Rightarrow Select the desired settings by pressing the **MODE** key.

bl	on	Background illumination switched on	Contrastful display which can also be red in the darkness.
bl	off	Background illumination switched off	Battery saving
bl	Ch	The background illumination will be switched off automatically 10 sec after having reached a stable weighing value.	Battery saving

 \Rightarrow Use the **SET** key to confirm selection.

Animal weighing function The animal weighing function can be applied for busy weighing. During a defined period the average value of the weighing results is formed.

The more unquiet the weighed item, the longer the period should be selected.



- ⇒ In weighing mode keep the **PRINT** key pressed until **[Unit]** appears.
- Unit
- ⇒ Press the MODE button several times until "ANL" is displayed.
- \Rightarrow Acknowledge using **SET** key, the current setting is displayed.
- - ⇒ Select the desired settings by pressing the **MODE** key

ANL	3	Period 3 seconds						
ANL	ANL 5 Period 5 seconds							
ANL	ANL 10 Period 10 seconds							
ANL	15	Period 15 seconds						
ANL	off	Animal weighing not active						

- \Rightarrow Use the SET key to confirm selection.
- Put the weighing good (animal) on the weighing plate and press the SET button. In the display runs a "Countdown". The average value of the weighing results is displayed and remains displayed on the screen.
- ⇒ Use the SET key to change between animal weighing and normal weighing.
- ⇒ Press the SET key to restart the weighing cycle for animal weighing.

Reset to factory setting

This function resets all balance settings to factory setting.



- ⇒ In weighing mode keep the **PRINT** key pressed until **[Unit]** appears.
- ⇒ Press the **MODE** button several times until **"rSt**" is displayed.
- \Rightarrow Acknowledge using **SET** key, the current setting is displayed.
- ⇒ Select the desired settings by pressing the **MODE** key

rSt	yes	Balance will be reset to factory setting.
rSt	no	The balance keeps its individual setting

⇒ Use the SET key to confirm selection. The balance returns to weighing mode.

9.4 Interface parameters

Data output is carried out via interface RS 232 C.

General

The previous condition for the data transfer between balance and a peripherical device (e.g. printer, PC ...) is that the appliances are set to the same interface parameters (e.g. baud rate, transfer mode ...).

Data transfer mode



- ⇒ In weighing mode keep the **PRINT** key pressed until **[Unit]** appears.
- ⇒ Press the **MODE** button several times until **"Pr**" is displayed.



⇒ Acknowledge using **SET** key, the current setting is displayed.

⇒ Select the desired settings by pressing the **MODE** key

- rE CRData output via remote control commandsPr PCData output using the PRINT keyAU PCContinuous data outputbA PrOutput on bar code printerAU PrAutom. data output of stable weighing values
 - ⇒ Use the SET key to confirm selection. The balance returns to weighing mode.

printout Using this function data are selected which are to be sent via the RS232C (**not** valid for data transfer mode BAPr).



- ⇒ In weighing mode keep the **PRINT** key pressed until **[Unit]** appears.
- \Rightarrow Press the **MODE** key several times until **"LAPr**" is displayed.
- \Rightarrow Acknowledge using **SET** key, the current setting is displayed.
- \Rightarrow Select the desired output parameter by pressing the **MODE** key

Hdr*	Edition of the headlines
GrS	Edition of the total weight
Net	Edition of the net weight
tAr	Edition of the tare weight
N7E	Edition of the stored weight
PCS	Edition of quantity
AUJ	Edition of the unit weight
Rqt	Edition of the reference quantity
FFd	Edition of a page feeding at start printer output
FFE	Edition of a page feeding at end printer output

- After actuating the SET button, the current state is displayed (on / off).
- ⇒ Use MODE and PRINT key to change the status "on ≒ off".
- ⇒ Use the SET key to confirm selection. The balance returns to weighing mode.
- 1

By that way the user can configurate his own data block, which then is sent to a printer or to a PC.

Baud rate

The baud rate defines the transfer speed vie the interface, 1 Baud = 1 Bit/second.



- ⇒ In weighing mode keep the **PRINT** key pressed until **[Unit]** appears.
- ⇒ Press the **MODE** key several times until **"bAUd**" is displayed.
- \Rightarrow Acknowledge using **SET** key, the current setting is displayed.
- \Rightarrow Use **MODE** key select the desired settings

9600 ⇒ 4800 ⇒ 2400 ⇒ 1200 ⇒ 19200

⇒ Use the SET key to confirm selection. The balance returns to weighing mode.

10 Data output RS 232 C

10.1 Technical Data

- 8-bit ASCII Code
- 1 start bit, 8 data bits, 1 stop bit, no parity bit
- Baud rate selectable at 1200, 2400, 4800 , 9600 and 19200 baud
- Miniature plug-in necessary (9 pole D-Sub)
- For operation with interface faultless operation is only ensured with the correct KERN interface cable (max. 2m)

10.2 Pin allocation of balance output bushing:

Front view:



- Pin 2: Transmit data
- Pin 3: Receive data
- Pin 5: Signal ground

10.3 Explanation of the data transfer Pr PC:

Press the **PRINT** key, at stable weight the format is transferred from **LAPR**.

 Format for stable values for weight/guantity/pe 	percentage
---------------------------------------------------------------------	------------

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
B [*]	В	В	В	В	В	В	В	В	0		0	В	g	В	В	CR	LF

b. Format in case of fault

1	2	3	4	5	6	7	8	9	10	11	12	13	14	
В	В	В	В	В	В	В	E	r	r	0	r	CR	LF	

AU Pr:

As soon as the weighing value is stable, the format is automatically transferred from **LAPR**.

c. Format for stable values for weight/quantity/percentage

										1		U						
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
I	B	В	В	В	В	В	В	В	В	0		0	В	g	В	В	CR	LF

d. Format in case of fault

1	2	3	4	5	6	7	8	9	10	11	12	13	14
В	В	В	В	В	В	В	E	r	r	0	r	CR	LF

AU PC:

The weighing values are sent automatically and continuously, no matter if the value is stable or unstable.

e.	Format for	stable values	for weight/g	juantity/	percentage
----	------------	---------------	--------------	-----------	------------

							<u> </u>				<u> </u>						
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
B [*]	В	В	В	В	В	В	В	В	0		0	В	g	В	В	CR	LF

f. Format in case of fault

1	2	3	4	5	6	7	8	9	10	11	12	13	14
В	В	В	В	В	В	В	Е	r	r	0	r	CR	LF

g. Format for unstable values for weight/quantity/percentage

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
B [*]	В	В	В	В	В	В	В	В	0		0	В	CR	LF

rE Cr:

The remote control commands s/w/t are sent from the remote control unit to the balance as ASCII code. After the balance having received the s/w/t commands, it will send the following data.

Take into account that the following remote control commands must be sent without a subsequent CR LF.

- **s** Function: Stable weighing value for the weight is sent via the RS232 interface
- w Function: Weighing value for the weight (stable or unstable) is sent via the RS232 interface
- t Function: No data are sent, the balance carries out the tare function.

h. Format for stable values for weight/quantity/percentage

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
B [*]	В	В	В	В	В	В	В	В	0		0	В	g	В	В	CR	LF

i. Format in case of fault

	0111101		00 0.	aan									
1	2	3	4	5	6	7	8	9	10	11	12	13	14
В	В	В	В	В	В	В	Е	r	r	0	r	CR	LF

j.	j. Format for unstable values for weight/quantity/percentage													
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
B	В	В	В	В	В	В	В	В	0		0	В	CR	LF

Symbols

B [*]	Blank or M
B/0/.	Blank / weight values / decimal dot, depending on weighing value
g	Weight unit / pcs / %
E, o, r	ASCII code or "E, o, r"
CR	Carriage return symbol
LF	Line feed symbol

10.4 Output on bar code printer

The data transfer mode has to be set on **"BA Pr"** (chapter 9.4).

As bar code printer the Zebra printer model LP2824 is provided.

Take into account that the output format of the balance is fixedly defined and cannot be changed.

The printer format is stored in the printer, i.e. in case of a failure the printer cannot be changed with a new one from factory, previously it is necessary that KERN installs the respective software.

The Zebra printer and the balance must be connected to the delivered interface cable when they are switched off.

After switching-on both appliances, and after reaching the status ready-for-operation, a label will be printed out when pressing the **PRINT** button.

11 Service, maintenance, disposal

11.1 CLEANING

Before cleaning, disconnect the appliance from the operating voltage.

Please do not use aggressive cleaning agents (solvents or similar agents), but a cloth dampened with mild soap suds. Take care that the device is not penetrated by fluids and polish it with a dry soft cloth.

Loose residue sample/powder can be removed carefully with a brush or manual vacuum cleaner.

Spilled weighing goods must be removed immediately.

11.2 Service, maintenance

The appliance may only be opened by trained service technicians who are authorized by KERN.

Before opening, disconnect from power supply.

11.3 Disposal

Disposal of packaging and appliance must be carried out by operator according to valid national or regional law of the location where the appliance is used.

12 Instant help

In case of an error in the program process, briefly turn off the balance and disconnect from power supply. The weighing process must then be restarted from the beginning.

Help:

Fault

Possible cause

- The displayed weight does not glow.
- The balance is not switched on.
- The mains supply connection has been interrupted (mains cable not plugged in/faulty).
- Power supply interrupted.
- Batteries are inserted incorrectly or empty
- No batteries inserted.

The displayed weight is permanently	•	Draught/air movement
changing	•	Table/floor vibrations

- The weighing plate is in contact with foreign matter.
- Electromagnetic fields / static charging (choose different location/switch off interfering device if possible)

The weighing value is obviously wrong

- The display of the balance is not at zero
- Adjustment is no longer correct.
- Great fluctuations in temperature.
- Electromagnetic fields / static charging (choose different location/switch off interfering device if possible)

Should other error messages occur, switch balance off and then on again. If the error message remains inform manufacturer.